



Indexable insert for turning DCMW 070202, CBN (5° / 7°), Cutting edge version: M



Order data

Order number	265760 M
GTIN	4045197818072
Item class	22I

Description

Version:

- Disposable insert.
- Single cutting edge.

Note:

Further indexable insert shapes, sizes and corner radii available on request.

Technical description

Cutting depth a_p	0.1 - 0.5 mm
Cutting speed v_c main application	80 - 200 m/min
Grade	BUX220
Corner radius	0.2 mm
Cutting conditions	continuous
Feed f	0.1 - 0.2 mm/rev.

Cutting edge version	M
Finishing/roughing assignment	Finishing
Tool material	CBN
ISO code indexable insert	DCMW 070202
Number of changes/inserts	1
Product name attribute	BUX220
Type of product	Indexable insert for turning